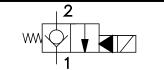
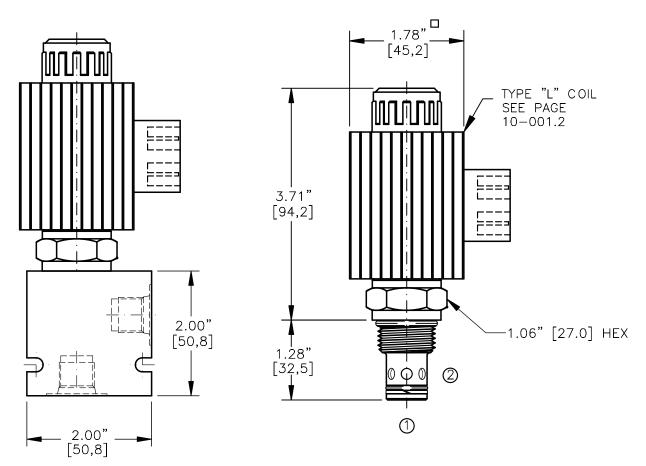


SOLENOID VALVE, NORMALLY CLOSED. PILOT OPERATED, POPPET TYPE (2/2)

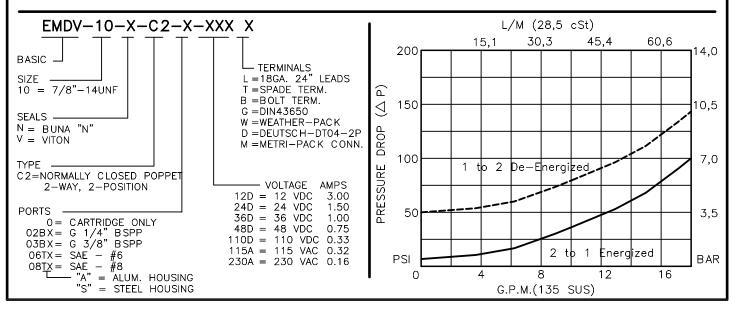


TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]



- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.0
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.





# SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2)

#### **DESCRIPTION**

This unit is a NORMALLY CLOSED, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

## **OPERATIONS**

When solenoid coil is de-energized, this valve allows no flow from ports 2 to 1 and free flow from ports 1 to 2. When solenoid coil is energized, the poppet in this valve is shifted and allows flow from ports 2 to 1 and restricted flow from ports 1 to 2.

# FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



# SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2)

## **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 16.0 GPM [60 1/m] See performance chart.

INTERNAL LEAKAGE: 5 drops/min [0.25 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE:  $-40^{\circ}$  to  $+175^{\circ}$  F.  $-40^{\circ}$  to  $+80^{\circ}$  C.]

AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL - H - 5606, SAE - #10, SAE - #20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

\* Pull-in: 50 ms \* Drop-Out: 50 ms

SKN-1021 Buna "N" SEAL KIT:

SKV-1021 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.90 lb [0,86 kg] cartridge with coil only.

VALVE CAVITY: #C1020, See Page 0-012.0.

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www.bucherhydraulics.com/commoncavity

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